

Date: Friday, 03/10/2008 2:54:19 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PACKER
Job Number : 42435
Estimate Number : 13598
P.O. Number :
This Issue : 03/10/2008 S.O. No. :
Prsht Rev. : NC
First Issue : // Type : SMALL /MED FAB Part Number : D38155
Previous Run : Drawing Number : D3815 PRELIM
Written By : Material : N/A
Checked & Approved By : Due Date : 06/10/2008 Qty: 8 Um: Each
Comment : Est Rev:A 08-09-18 new issue DD verified by:EC

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** _____ **Description :** _____

Comment: Qty.: 0.1869 sf(s)/Unit Total : 1.4952 sf(s)

2024-T3 .125" sheet

batch: 103087 1B 8-10-2

Comment: FLOW WATER JET

1-Cut as per Dwg D3815

Dwg Rev: DRE

Prog Rev: PRF

2-Deburr if necessary

18 8-10-2

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

Comment: SECOND QUESTION

5.0 HAND FINISHING1

HAND FINISHING RESOURCE #1

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per OSI 005.4.1

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 42435

Part Number: D38155

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: Horwet

JS 08/10/06 X8

8.0 QC21

FINAL INSPECTION/W/O RELEASE



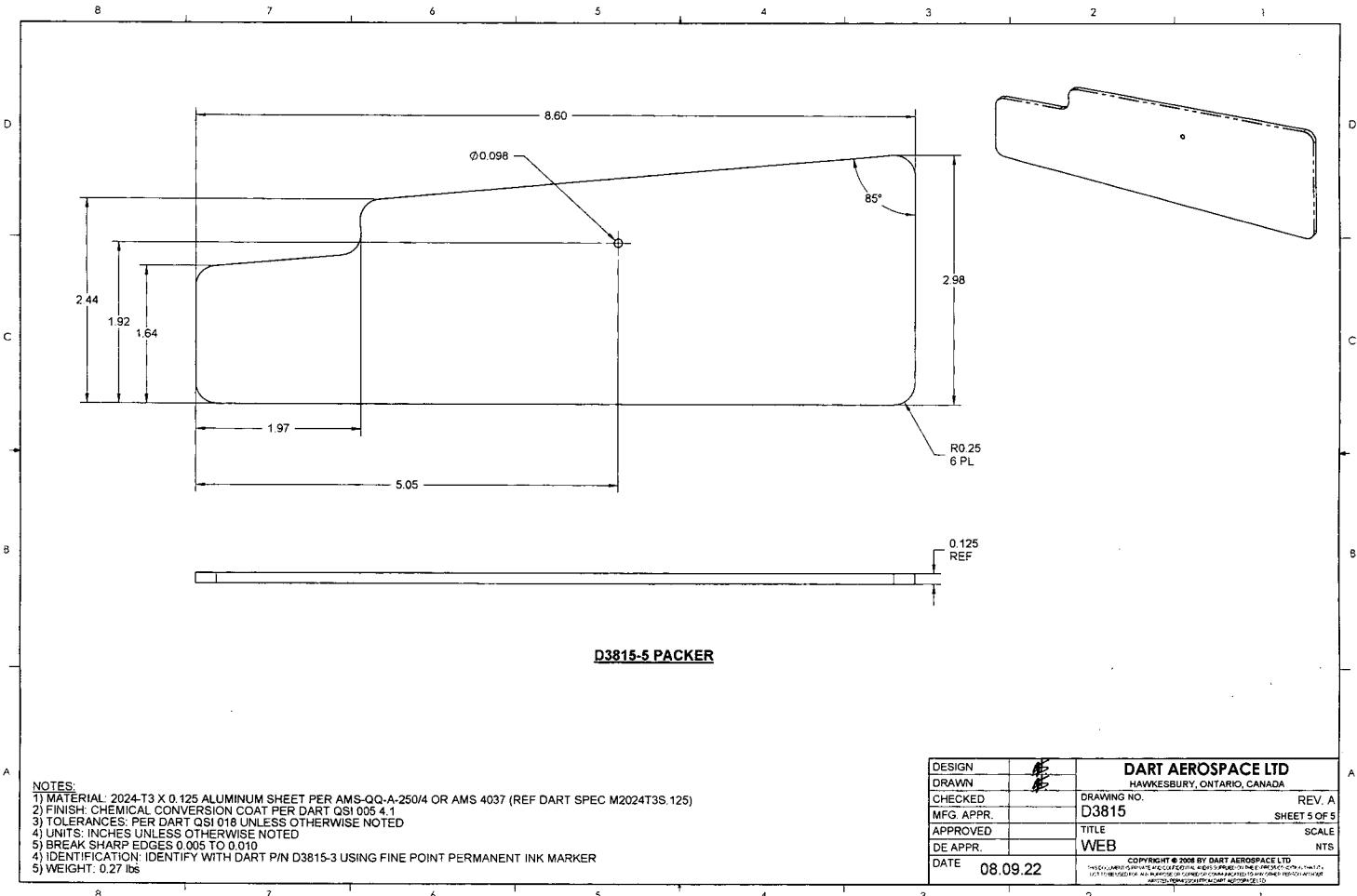
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



00252A

11 08-10-06



DART AEROSPACE LTD	Work Order:	42435
Description: PACKER	Part Number:	D3815-5
Inspection Dwg: D3815-5, Rev: PRELIM		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	HB	Audited by:		Prototype Approval:	
Date:	8-10-6	Date:	8-10-06	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-10-06	4.0	Upon inspection 1 part was found to have a blow out line going across the part, 2" long $\pm .020" \rightarrow .005"$ deep. R.c: Machine tool function.	<i>Initial</i>	Scrap: no replace.	<i>08/10/06</i>	<i>08/10/06</i>	<i>ASURE</i>	<i>08-10-06</i>

NOTE: Date & initial all entries